

CERTIFICATE OF CONFORMITY

Certificate No:
147009-2013-AQ-FIN-FINAS

Initial certification date:
18 December 2013

Valid:
11 June 2020 - 18 December 2022

This is to certify that the welding operations and associated activities which influence the integrity of welds of:

Stalatable Oy

Taivalkatu 7, 15170 Lahti, Finland

and the sites mentioned in the appendix accompanying this certificate

has been found to conform to the Quality requirements for fusion welding of metallic materials in the standard

ISO 3834-2:2005

This certificate is valid for the following scope:

Production of stainless steel hollow sections, profiles and components.

For a description of the welding activities see Appendix accompanying this Certificate.

Place and date:
Espoo, 11 June 2020



For the issuing office:
DNV GL - Business Assurance
Keilasatama 5, 02150 Espoo, Finland

Kimmo Haarala
Management Representative

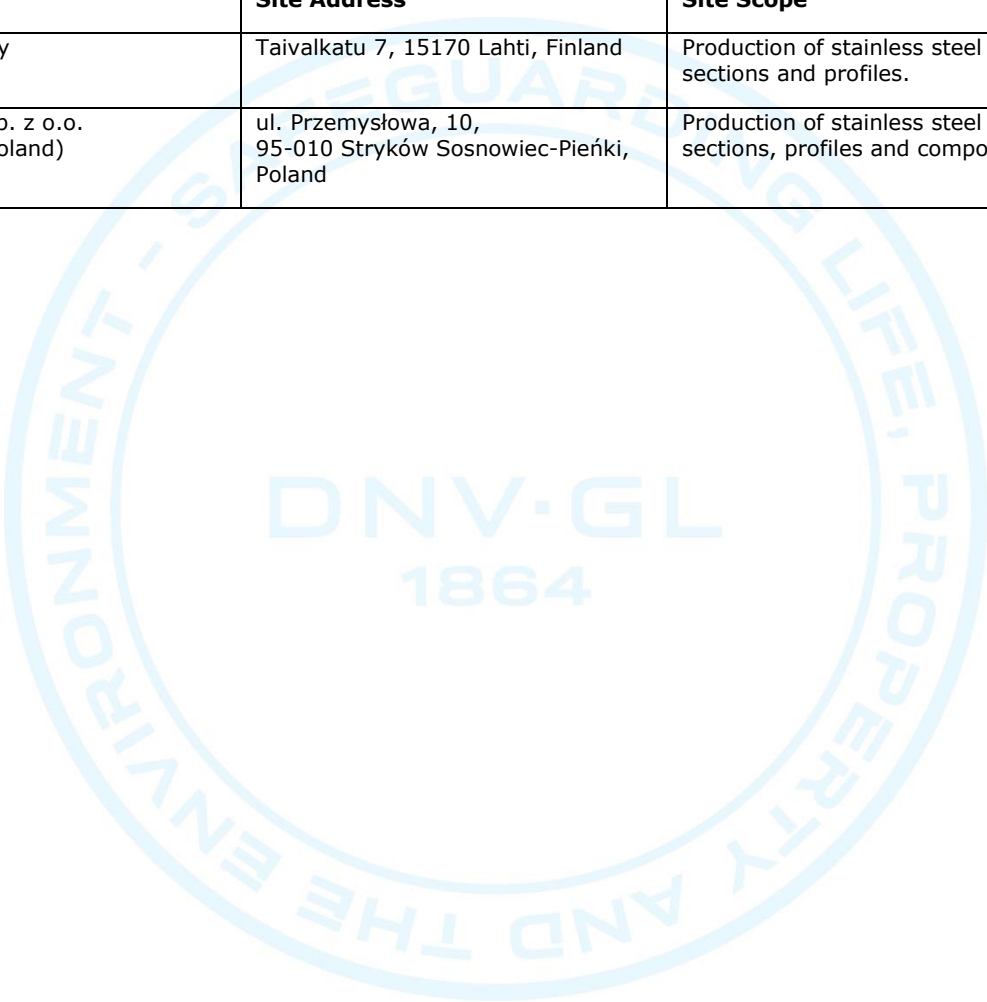
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Appendix to Certificate

Stalatube Oy

Locations included in the certification are as follows:

Site Name	Site Address	Site Scope
Stalatube Oy	Taivalkatu 7, 15170 Lahti, Finland	Production of stainless steel hollow sections and profiles.
Stalatube Sp. z o.o. (Stryków, Poland)	ul. Przemysłowa, 10, 95-010 Stryków Sosnowiec-Pieńki, Poland	Production of stainless steel hollow sections, profiles and components.



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Stalatube Oy, Finland

Appendix to Certificate

SCOPE OF ACTIVITY

1 – Type of product(s):	
Welded stainless steel hollow sections and profiles.	
2 - Parent material group(s) (according ISO/TR 15608):	
7.1; 8.1; 8.2; 10.1; 10.3	
3 - Welding and allied processes:	
141 (TIG welding with filler material), 142 (TIG welding without filler material), 15 (Plasma welding), 52 (CO2 laser welding, solid state laser welding), 743 (Induction HF welding), 135 (MAG welding)	
4 – Responsible Welding Coordination Personnel:	
Name	Qualification/ Level (ISO 14731)
Lari Brask	IWE FI 00386 & IWI-C 00224

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Staltube Sp. z o.o., Poland

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